

Work Order ID 55797

February 1, 2010 11:50:58 AM

Page 1

Item ID: D206-628-021BL

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Access-Step LH, Blue

Start Date: 2/01/10 Start Qty: 4.00

Cust Item ID:

Required Date: 2/08/10 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan:

Date: 10-2-01 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-021 CHG 002

Solo 104

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-2-26 (40) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Solo 104

44
44

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D206-628-021 Location: _____ PPP Rev: <u>F</u>	0.00							
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

10/03/05
(4)

10/03/05
mf
10-3-4

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Picklist Print

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Work Order ID: 55797

Parent Item: D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue

Comments: IPP RevF: add AN960JD416 DD 09.11.17 verified by:ec

Start Date: 2/01/10

Required Date: 2/08/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4-14A

Purchased

No

Each

417.0000

16.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

417

113359

417

Each

130.0000

32.0000

AN4-15A

Purchased

No



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

130

113121

6

113538

124

Each

0.0000

48.0000

AN960JD416

Purchased

No



Washer

D2224-041

Manufactured

No



206L Step Assembly

Blue

Each

0.0000

4.0000

1113359

30x

11133840

10-2-2631

2

1113706

10-2-26 sl

55797

6/14/3/01 (4)

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Required Date: 2/08/10

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D2731-7

1 x

Manufactured

No

Each

98.0000

16.0000



Mounting Lug

10-2-26

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

98

34125

2

41597

36

43389

20

52330

40

16

D2732-030

28 @ 3.00"

Manufactured

No

Each

0.0000

32.0000



Rubber Cushion

16-2-26

SP

B43118

D3394-043

1 x

Manufactured

No

Each

98.0000

16.0000



Lug Assembly

7-2-26

B55772 P-143/02

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

53

44521

3

45365

50

Main Warehouse

ST475

45

52331

45

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L4 > 102 Purchased

No

Each

3,034.000

48.0000



10-2-26

425

Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3034

102552

6

104248

6

110507

184

111827

1838

113422

1000

15924

0

48

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Shop Packet Print

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5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
				1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS24042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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